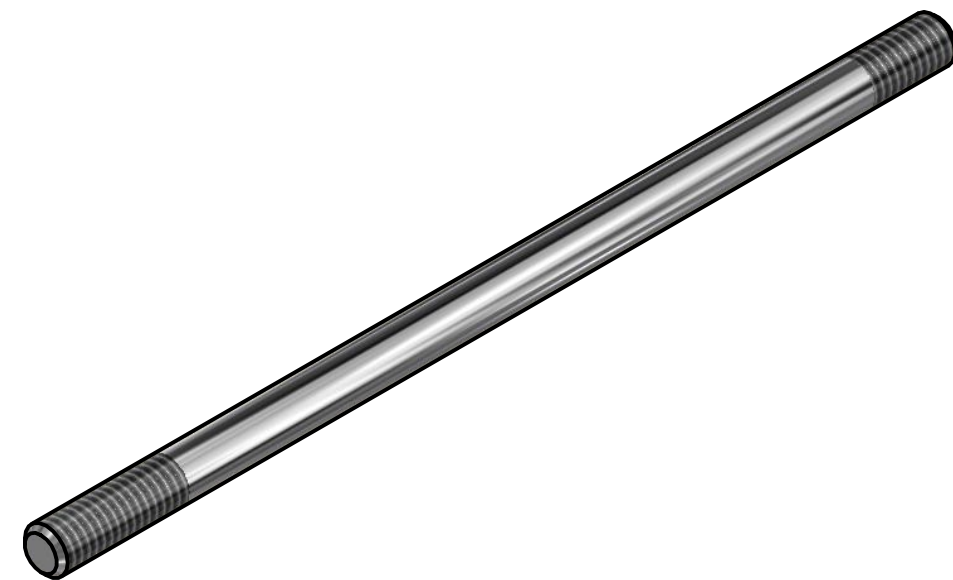
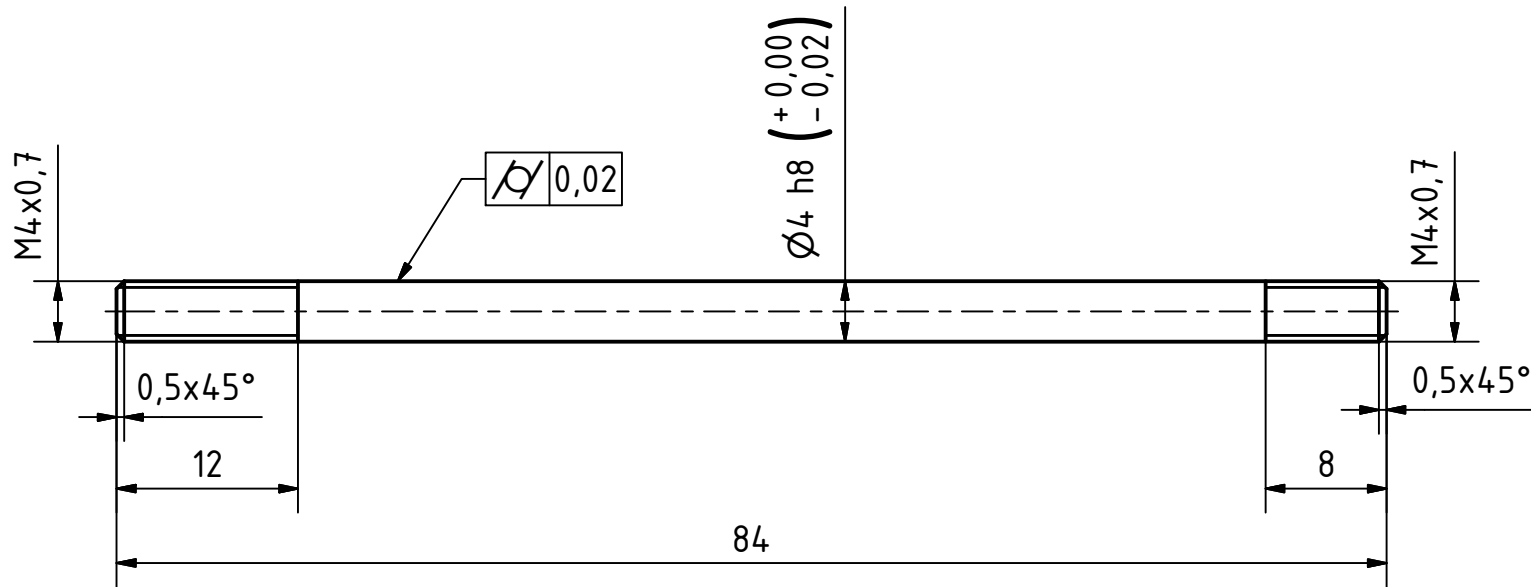


1,6



Break Sharp Edges: 0,1 mm

Revision		Date	Description	
Engineered by:			Name:	Date:
			Designer: Galba, J.	1/12/2010
			Approved: Galba, J.	1/12/2010
Project:				Scale: 2:1
Miniature Model Steam Engine				Sheet Size: A3
				Material: Stainless Steel
				Total Mass: 0.009 kg

Title:	
Horizontal Beam Engine with Centrifugal Pump	
Piston Rod	
D4-L84	

Corresponding symbols		▽	▼	▽▽	▼▼	▽▽▽	▼▼▼												
Roughness Classes ( NBN 88-02 ) ( ISO 1302 )		N11	N10	N9	N8	N7	N6	N5	N4										
Roughness Value "Ra" in $\mu\text{m}$ ( NBN 88-02 ) ( ISO 1302 )		25	12,5	6,3	3,2	1,6	0,8	0,4	0,2										
Allowable deviations for dimensions without tolerance indication (machined surfaces)																			
Accuracy class (ISO 2768.1)	For measurements ( deviations in mm )								Fillet and chamfers				Angles ( in ° and ' )						
	Dimensions in mm								Dimensions in mm				Length of the shortest leg						
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	to 10	>10 to 50	>50 to 120	>120 to 400	above 400	
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2	±0,5	±1	±2	±4	±1°	±30'	±20'	±10'	±5'	
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±0,2	±0,5	±1	±2	±4	±1°30'	±1°	±30'	±15'	±10'	
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±0,4	±1	±2	±4	±8	±3°	±2°	±1°	±30'	±20'	
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8											

Drawing number:		Sheet:
		0001
Design State:		Drawing made with Autodesk Inventor
Released		Revisions only permitted by CAD

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