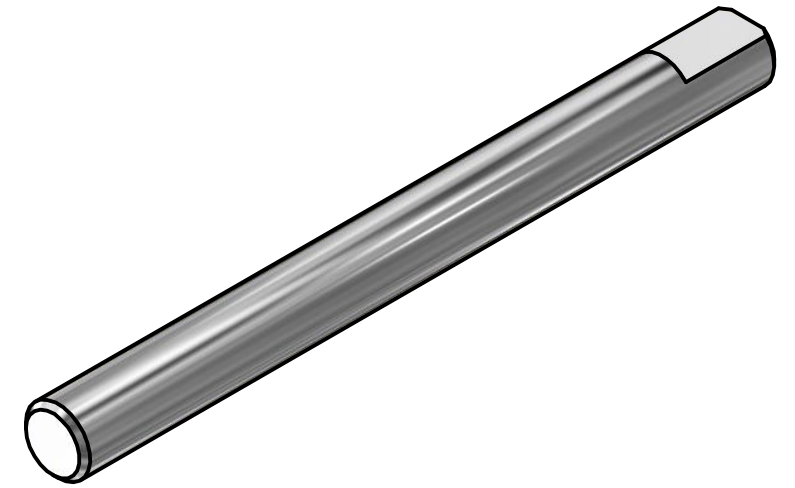
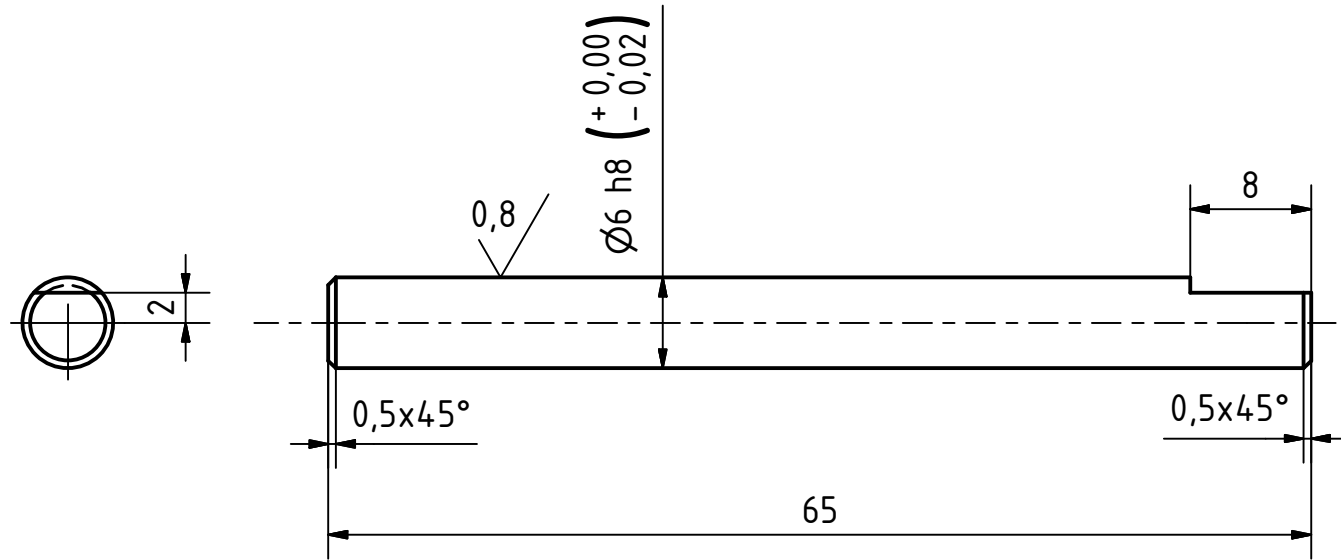


3,2 (✓) (✓)



Break Sharp Edges: 0,1 mm

Revision		Date	Description		Engineered by:		Name:	Date:	Scale: 2:1	
					Designer: Galba, J.		Galba, J.	1/12/2010	Sheet Size: A3	
					Approved: Galba, J.		Galba, J.	1/12/2010	Material: Stainless Steel	
Project: Miniature Model Steam Engine								Total Mass: 0.015 kg		

Title:
Horizontal Beam Engine with Centrifugal Pump
Crankshaft Rod
D6-L65

Corresponding symbols		▽	▼	▽▽	▼▼	▽▽▽	▼▼▼											
Roughness Classes (NBN 88-02) (ISO 1302)		N11	N10	N9	N8	N7	N6	N5	N4									
Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302)		25	12,5	6,3	3,2	1,6	0,8	0,4	0,2									
Allowable deviations for dimensions without tolerance indication (machined surfaces)																		
Accuracy class (ISO 2768.1)	For measurements (deviations in mm)								Fillet and chamfers				Angles (in ° and ')					
	Dimensions in mm								Dimensions in mm				Length of the shortest leg					
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	to 10	>10 to 50	>50 to 120	>120 to 400	above 400
f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2	±0,5	±1	±2	±4	±1°	±30'	±20°	±10°	±5°
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2										
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4	±0,4	±1	±2	±4	±8	±1°30'	±1°	±30°	±15°	±10°
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8						±3°	±2°	±1°	±30°	±20°

	Drawing number:	Sheet: 0001
	Design State: Released	Drawing made with Autodesk Inventor. Revisions only permitted by CAD.

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